

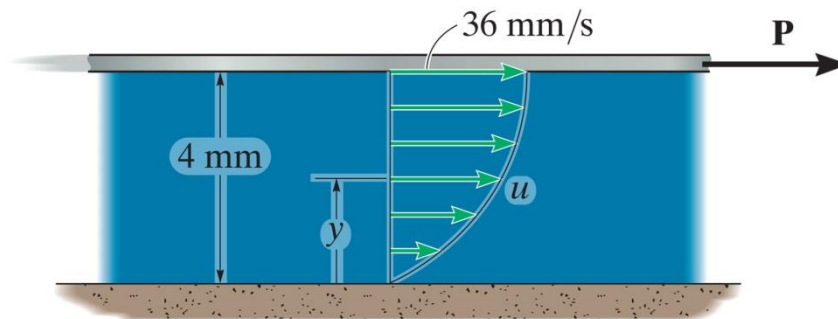
**Fluid Mechanics**  
**University of Massachusetts, Lowell – Department of Chemical Engineering**  
**CHEN.3030 – Spring 2017**

Name: \_\_\_\_\_ Student ID: \_\_\_\_\_

Final Exam; Time: 3:00PM – 6:00PM; Exam type: Open book (Only text book is allowed) **without any additional writing or attachment.** (Do all six (6) problems, with each problem having equal weight)

**Q1. Basic Concepts and Fluid Properties**

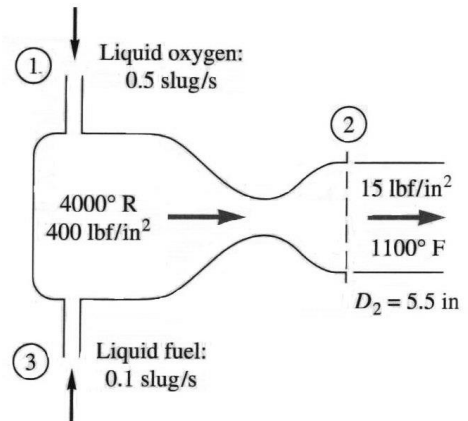
- a. Kerosene is mixed with  $10 \text{ ft}^3$  of ethyl alcohol so that the volume of the mixture in the tank becomes  $14 \text{ ft}^3$ . Both fluids are at room temperature. Determine the specific gravity and the specific weight of the mixture.
- b. The velocity profile for a thin film of a Newtonian fluid with  $\mu = 0.56 \text{ N}\cdot\text{s}/\text{m}^2$  that is confined between the plate and a fixed surface as shown in the sketch is defined by  $u = (10y - 0.25y^2)$  mm/s, where  $y$  is in mm. Determine the force  $\mathbf{P}$  that must be applied to the plate to give this motion. The plate has a surface area of  $4000 \text{ mm}^2$  in contact with the fluid.



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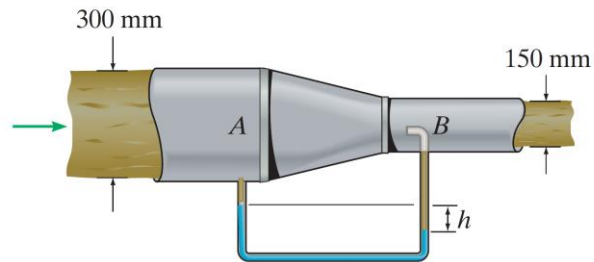
**Q2.** A rocket motor is operated in steady state with the conditions shown in the diagram. In particular, the combustion chamber operates at  $4000^\circ\text{R}$  and  $400\text{ psia}$  but the gas exit conditions are near atmospheric pressure ( $15\text{ psia}$ ) and the temperature in Fahrenheit units is  $1100^\circ\text{F}$ . The products of combustion flowing out the exhaust nozzle approximate a perfect gas with gas constant  $R = 1775\text{ ft}\cdot\text{lb}/\text{slug}\cdot\text{R}$ .

For the given conditions, calculate the exit velocity,  $v_2$ , in  $\text{ft}/\text{s}$ .



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**Q3.** Determine the difference in height  $h$  of the water column in the manometer if the flow of oil through the pipe is  $0.04 \text{ m}^3/\text{s}$ . At flow conditions, the oil density is  $875 \text{ kg/m}^3$  and the water density is  $1000 \text{ kg/m}^3$ .

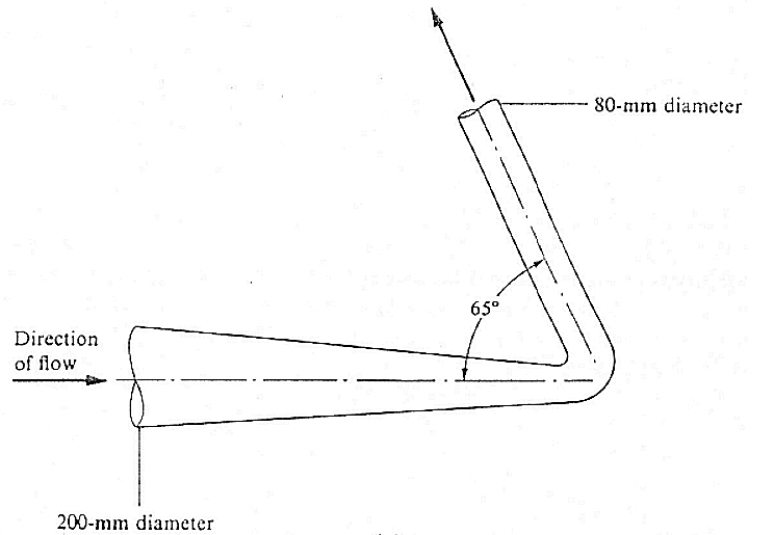


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**Q4.** The reducing elbow shown in the sketch lies in the horizontal plane. It is only one component of a long piping system within a chemical processing plant. A fluid with specific weight  $\gamma = 8.615 \text{ kN/m}^3$  enters the bend with a velocity of  $3.5 \text{ m/s}$  and a pressure of  $280 \text{ kPa}$ . The inlet pipe diameter to the reducer is  $200 \text{ mm}$  and the outlet diameter is  $80 \text{ mm}$ , and the bend forms a  $65^\circ$  angle as shown.

Neglecting energy losses in the bend, estimate the  $x$  and  $y$ -directed reaction force components needed to hold the elbow section in place.

**Note:** There are no net gravity effects here since the elbow is in the horizontal  $x$ - $y$  plane (i.e. the sketch is a top view of the elbow).

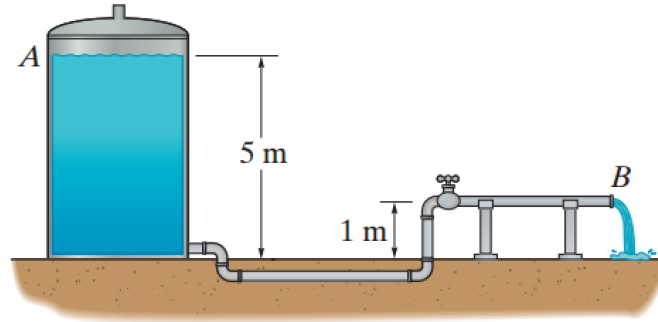


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**Q5.** Water at  $T = 20^\circ\text{C}$  flows from the open tank through the 50-mm-diameter galvanized iron pipe. Determine the discharge at the end  $B$  if the globe valve is fully opened. The length of the pipe is 50 m. Include the minor losses of the flush entrance, the four elbows, and the globe valve. Use moody diagram to find the friction factor along the pipe length.



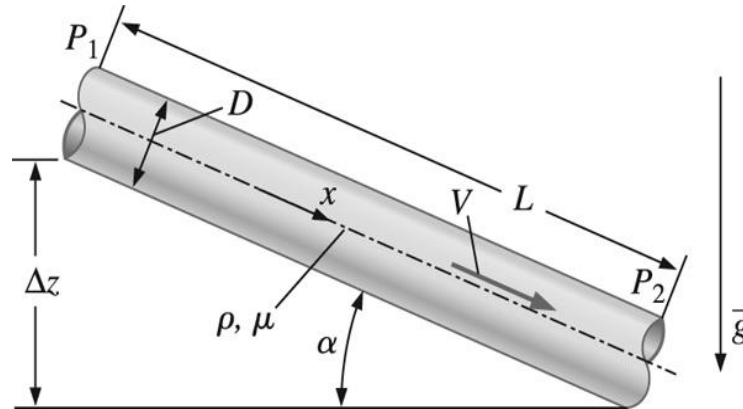
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**Q6.** You can choose one of the following two problems, but not both (if you do both, only one will be counted)

**Part a.** A smooth horizontal pipe with  $D = 4$  inches is 12 ft long and transports 70 °F water. The measured pressure drop along the pipe is 0.170 psi/ft. With this information, estimate the shear stress on the walls of the pipe, the velocity along the pipe's centerline, and the thickness of the viscous sublayer for this turbulent flow problem. **Hint:** Use the turbulent flow correlations given in Chapter 9 of your text by Hibbeler then, at the end, always check the Reynolds number to make sure that the flow is really turbulent.

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**Q6. Part b.** Water flows down a long, straight, inclined pipe of diameter  $D$  and length  $L$ . There is no forced pressure gradient between points 1 and 2; in other words, the water flows through the pipe by gravity alone, and  $P_1 = P_2 = P_{\text{atm}}$ . The flow is steady, fully developed, and laminar. We adapt a coordinate system in which  $x$  flows the axis of the pipe. We would like to generate an expression for average velocity  $V$  as a function of the given parameters,  $\rho$ ,  $g$ ,  $D$ ,  $\Delta z$ ,  $\mu$ , and  $L$ . (b) Use dimensional analysis to generate a dimensionless expression for  $V$  as a function of the given parameters. Construct a relationship between your results that matches the exact analytical expression.





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DIMENSION	METRIC	METRIC/ENGLISH
Viscosity, kinematic	1 m <sup>2</sup> /s = 10 <sup>4</sup> cm <sup>2</sup> /s 1 stoke = 1 cm <sup>2</sup> /s = 10 <sup>-4</sup> m <sup>2</sup> /s	1 m <sup>2</sup> /s = 10.764 ft <sup>2</sup> /s = 3.875 × 10 <sup>2</sup> ft <sup>2</sup> /h 1 m <sup>2</sup> /s = 10.764 ft <sup>2</sup> /s
Volume	1 m <sup>3</sup> = 1000 L = 10 <sup>6</sup> cm <sup>3</sup> (cc)	1 m <sup>3</sup> = 6.1024 × 10 <sup>4</sup> in <sup>3</sup> = 35.315 ft <sup>3</sup> = 264.17 gal (U.S.) 1 U.S. gallon = 231 in <sup>3</sup> = 3.7854 L 1 fl ounce = 29.5735 cm <sup>3</sup> = 0.0295735 L 1 U.S. gallon = 128 fl ounces
Volume flow rate	1 m <sup>3</sup> /s = 60,000 L/min = 10 <sup>6</sup> cm <sup>3</sup> /s	1 m <sup>3</sup> /s = 15,850 gal/min = 35.315 ft <sup>3</sup> /s = 2118.9 ft <sup>3</sup> /min (CFM)

\*Exact conversion factor between metric and English units.

**Some Physical Constants**

PHYSICAL CONSTANT	METRIC	ENGLISH
Standard acceleration of gravity	$g = 9.80665 \text{ m/s}^2$	$g = 32.174 \text{ ft/s}^2$
Standard atmospheric pressure	$P_{\text{atm}} = 1 \text{ atm} = 101.325 \text{ kPa}$ $= 1.01325 \text{ bar}$ $= 760 \text{ mm Hg (0}^\circ\text{C)}$ $= 10.3323 \text{ m H}_2\text{O (4}^\circ\text{C)}$	$P_{\text{atm}} = 1 \text{ atm} = 14.696 \text{ psia}$ $= 2116.2 \text{ lbf/ft}^2$ $= 29.9213 \text{ inches Hg (32}^\circ\text{F)}$ $= 406.78 \text{ inches H}_2\text{O (39.2}^\circ\text{F)}$
Universal gas constant	$R_u = 8.31447 \text{ kJ/kmol} \cdot \text{K}$ $= 8.31447 \text{ kN} \cdot \text{m/kmol} \cdot \text{K}$	$R_u = 1.9859 \text{ Btu/lbmol} \cdot \text{R}$ $= 1545.37 \text{ ft} \cdot \text{lbf/lbmol} \cdot \text{R}$

**Commonly Used Properties**

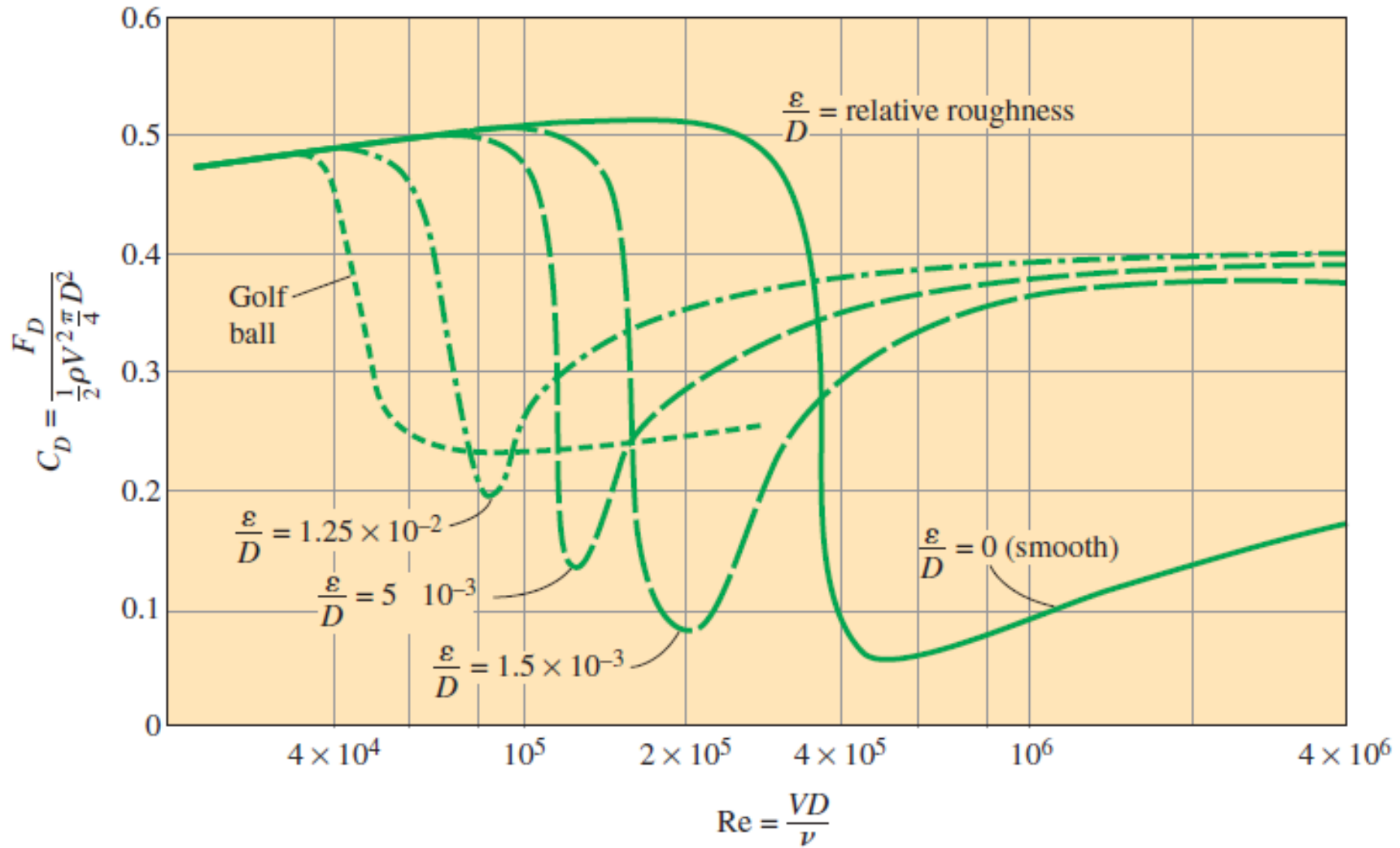
PROPERTY	METRIC	ENGLISH
<i>Air at 20°C (68°F) and 1 atm</i>		
Specific gas constant*	$R_{\text{air}} = 0.2870 \text{ kJ/kg} \cdot \text{K}$ $= 287.0 \text{ m}^2/\text{s}^2 \cdot \text{K}$	$R_{\text{air}} = 0.06855 \text{ Btu/lbm} \cdot \text{R}$ $= 53.34 \text{ ft} \cdot \text{lbf/lbm} \cdot \text{R}$ $= 1716 \text{ ft}^2/\text{s}^2 \cdot \text{R}$
Specific heat ratio	$k = c_p/c_v = 1.40$	$k = c_p/c_v = 1.40$
Specific heats	$c_p = 1.007 \text{ kJ/kg} \cdot \text{K}$ $= 1007 \text{ m}^2/\text{s}^2 \cdot \text{K}$ $c_v = 0.7200 \text{ kJ/kg} \cdot \text{K}$ $= 720.0 \text{ m}^2/\text{s}^2 \cdot \text{K}$	$c_p = 0.2404 \text{ Btu/lbm} \cdot \text{R}$ $= 187.1 \text{ ft} \cdot \text{lbf/lbm} \cdot \text{R}$ $= 6019 \text{ ft}^2/\text{s}^2 \cdot \text{R}$ $c_v = 0.1719 \text{ Btu/lbm} \cdot \text{R}$ $= 133.8 \text{ ft} \cdot \text{lbf/lbm} \cdot \text{R}$ $= 4304 \text{ ft}^2/\text{s}^2 \cdot \text{R}$
Speed of sound	$c = 343.2 \text{ m/s} = 1236 \text{ km/h}$	$c = 1126 \text{ ft/s} = 767.7 \text{ mi/h}$
Density	$\rho = 1.204 \text{ kg/m}^3$	$\rho = 0.07518 \text{ lbm/ft}^3$
Viscosity	$\mu = 1.825 \times 10^{-5} \text{ kg/m} \cdot \text{s}$	$\mu = 1.227 \times 10^{-5} \text{ lbm/ft} \cdot \text{s}$
Kinematic viscosity	$\nu = 1.516 \times 10^{-5} \text{ m}^2/\text{s}$	$\nu = 1.632 \times 10^{-4} \text{ ft}^2/\text{s}$
<i>Liquid water at 20°C (68°F) and 1 atm</i>		
Specific heat ( $c = c_p = c_v$ )	$c = 4.182 \text{ kJ/kg} \cdot \text{K}$ $= 4182 \text{ m}^2/\text{s}^2 \cdot \text{K}$	$c = 0.9989 \text{ Btu/lbm} \cdot \text{R}$ $= 777.3 \text{ ft} \cdot \text{lbf/lbm} \cdot \text{R}$ $= 25,009 \text{ ft}^2/\text{s}^2 \cdot \text{R}$
Density	$\rho = 998.0 \text{ kg/m}^3$	$\rho = 62.30 \text{ lbm/ft}^3$
Viscosity	$\mu = 1.002 \times 10^{-3} \text{ kg/m} \cdot \text{s}$	$\mu = 6.733 \times 10^{-4} \text{ lbm/ft} \cdot \text{s}$
Kinematic viscosity	$\nu = 1.004 \times 10^{-6} \text{ m}^2/\text{s}$	$\nu = 1.081 \times 10^{-5} \text{ ft}^2/\text{s}$

\* Independent of pressure or temperature

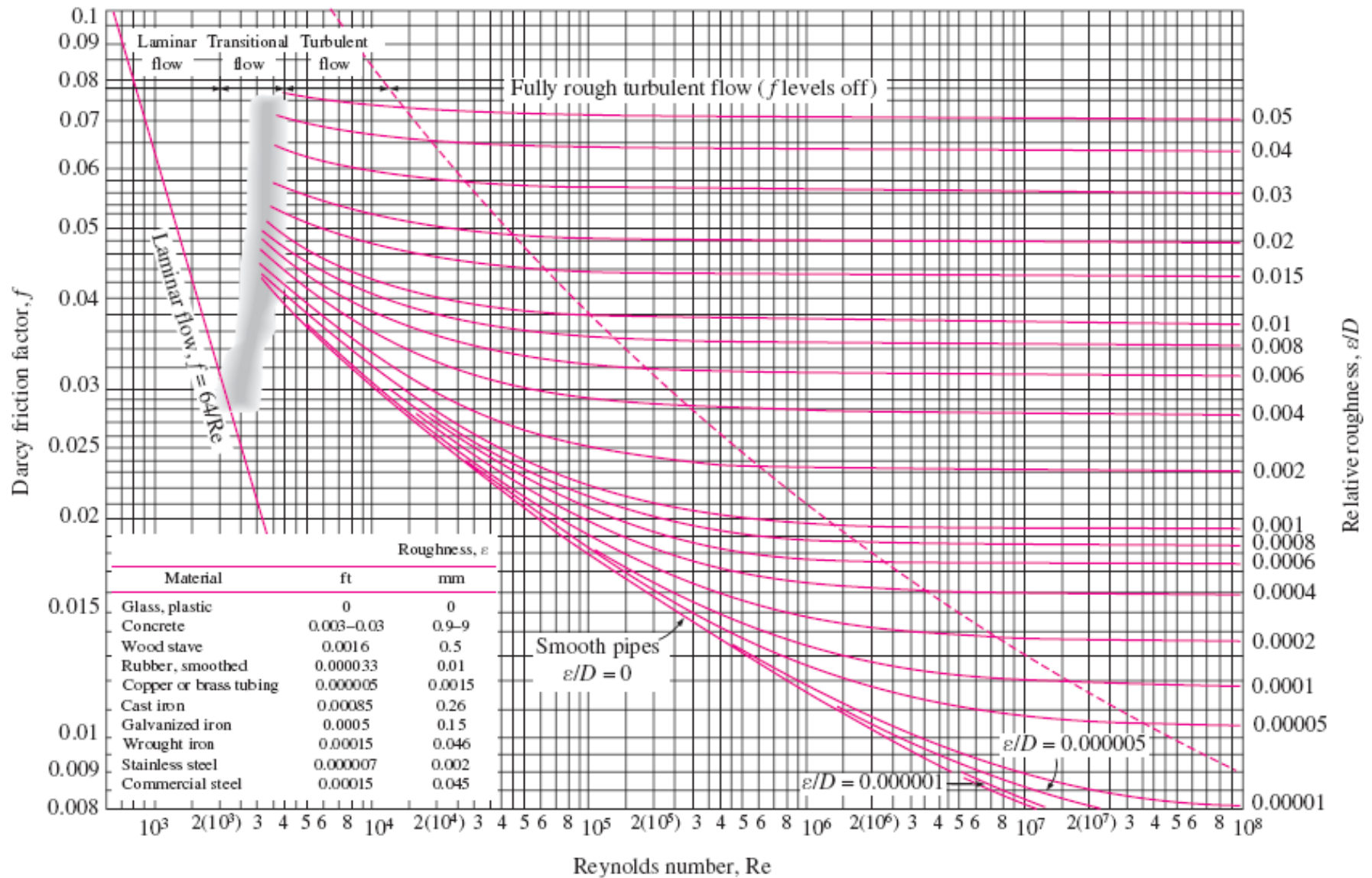
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Conversion Factors

DIMENSION	METRIC	METRIC/ENGLISH
Acceleration	1 m/s <sup>2</sup> = 100 cm/s <sup>2</sup>	1 m/s <sup>2</sup> = 3.2808 ft/s <sup>2</sup> 1 ft/s <sup>2</sup> = 0.3048* m/s <sup>2</sup>
Area	1 m <sup>2</sup> = 10 <sup>4</sup> cm <sup>2</sup> = 10 <sup>6</sup> mm <sup>2</sup> = 10 <sup>-6</sup> km <sup>2</sup>	1 m <sup>2</sup> = 1550 in <sup>2</sup> = 10.764 ft <sup>2</sup> 1 ft <sup>2</sup> = 144 in <sup>2</sup> = 0.09290304* m <sup>2</sup>
Density	1 g/cm <sup>3</sup> = 1 kg/L = 1000 kg/m <sup>3</sup>	1 g/cm <sup>3</sup> = 62.428 lbm/ft <sup>3</sup> = 0.036127 lbm/in <sup>3</sup> 1 lbm/in <sup>3</sup> = 1728 lbm/ft <sup>3</sup> 1 kg/m <sup>3</sup> = 0.062428 lbm/ft <sup>3</sup>
Energy, heat, work, and specific energy	1 kJ = 1000 J = 1000 N · m = 1 kPa · m <sup>3</sup> 1 kJ/kg = 1000 m <sup>2</sup> /s <sup>2</sup> 1 kWh = 3600 kJ	1 kJ = 0.94782 Btu 1 Btu = 1.055056 kJ = 5.40395 psia · ft <sup>3</sup> = 778.169 lbf · ft 1 Btu/lbm = 25.037 ft <sup>2</sup> /s <sup>2</sup> = 2.326* kJ/kg 1 kWh = 3412.14 Btu
Force	1 N = 1 kg · m/s <sup>2</sup> = 10 <sup>5</sup> dyne 1 kgf = 9.80665 N	1 N = 0.22481 lbf 1 lbf = 32.174 lbm · ft/s <sup>2</sup> = 4.44822 N 1 lbf = 1 slug · ft/s <sup>2</sup>
Length	1 m = 100 cm = 1000 mm = 10 <sup>6</sup> μm 1 km = 1000 m	1 m = 39.370 in = 3.2808 ft = 1.0926 yd 1 ft = 12 in = 0.3048* m 1 mile = 5280 ft = 1.6093 km 1 in = 2.54* cm
Mass	1 kg = 1000 g 1 metric ton = 1000 kg	1 kg = 2.2046226 lbm 1 lbm = 0.45359237* kg 1 ounce = 28.3495 g 1 slug = 32.174 lbm = 14.5939 kg 1 short ton = 2000 lbm = 907.1847 kg
Power	1 W = 1 J/s 1 kW = 1000 W = 1 kJ/s 1 hp <sup>1</sup> = 745.7 W	1 kW = 3412.14 Btu/h = 1.341 hp = 737.56 lbf · ft/s 1 hp = 550 lbf · ft/s = 0.7068 Btu/s = 42.41 Btu/min = 2544.5 Btu/h = 0.74570 kW 1 Btu/h = 1.055056 kJ/h
Pressure or stress, and pressure expressed as a head	1 Pa = 1 N/m <sup>2</sup> 1 kPa = 10 <sup>3</sup> Pa = 10 <sup>-3</sup> MPa 1 atm = 101.325 kPa = 1.01325 bar = 760 mm Hg at 0°C = 1.03323 kgf/cm <sup>2</sup> 1 mm Hg = 0.1333 kPa	1 Pa = 1.4504 × 10 <sup>-4</sup> psi = 0.020886 lbf/ft <sup>2</sup> 1 psi = 144 lbf/ft <sup>2</sup> = 6.894757 kPa 1 atm = 14.696 psi = 29.92 inches Hg at 30°F 1 inch Hg = 13.60 inches H <sub>2</sub> O = 3.387 kPa
Specific heat	1 kJ/kg · °C = 1 kJ/kg · K = 1 J/g · °C	1 Btu/lbm · °F = 4.1868 kJ/kg · °C 1 Btu/lbmol · R = 4.1868 kJ/kmol · K 1 kJ/kg · °C = 0.23885 Btu/lbm · °F = 0.23885 Btu/lbm · R
Specific volume	1 m <sup>3</sup> /kg = 1000 L/kg = 1000 cm <sup>3</sup> /g	1 m <sup>3</sup> /kg = 16.02 ft <sup>3</sup> /lbm 1 ft <sup>3</sup> /lbm = 0.062428 m <sup>3</sup> /kg
Temperature	T(K) = T(°C) + 273.15 ΔT(K) = ΔT(°C)	T(R) = T(°F) + 459.67 = 1.8T(K) T(°F) = 1.8 T(°C) + 32 ΔT(°F) = ΔT(R) = 1.8* ΔT(K)
Velocity	1 m/s = 3.60 km/h	1 m/s = 3.2808 ft/s = 2.237 mi/h 1 mi/h = 1.46667 ft/s 1 mi/h = 1.6093 km/h
Viscosity, dynamic	1 kg/m · s = 1 N · s/m <sup>2</sup> = 1 Pa · s = 10 poise	1 kg/m · s = 2419.1 lbm/ft · h = 0.020886 lbf · s/ft <sup>2</sup> = 0.67197 lbm/ft · s



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Solution

Q1.

Q2.

Q3.

Solution: Apply Bernoulli's equation between points A and B

$$\frac{P_A}{\rho_o g} + \frac{V_A^2}{2g} + z_A = \frac{P_B}{\rho_o g} + \frac{V_B^2}{2g} + z_B$$

$$\Rightarrow \frac{P_A}{\rho_o g} + \frac{V_A^2}{2g} = \frac{P_B}{\rho_o g}$$

$$\Rightarrow \frac{P_A}{\rho_o} + \frac{V_A^2}{2} = \frac{P_B}{\rho_o} \quad [\text{Multiply by 'g'}]$$

$$\Rightarrow \frac{P_A}{875 \text{ kg/m}^3} + \frac{(0.5661 \text{ m/s})^2}{2} = \frac{P_B}{875 \text{ kg/m}^3}$$

$$\Rightarrow \frac{P_B - P_A}{875 \text{ kg/m}^3} = 0.1602 \text{ m}^2/\text{s}^2$$

$$\Rightarrow P_B - P_A = (0.1602 \text{ m}^2/\text{s}^2) (875 \text{ kg/m}^3) \left( \frac{1 \text{ N}}{1 \text{ kg m/s}^2} \right)$$

$$\Rightarrow \boxed{P_B - P_A = 140.2 \text{ N/m}^2} \quad \text{--- (1)}$$

Given,  
 At stagnant point B,  $v_B = 0$   
 Datum is passing through points A and B.  
 $z_A = z_B = 0$   
 Oil density,  $\rho_o = 875 \text{ kg/m}^3$   
 Water density,  $\rho_w = 1000 \text{ kg/m}^3$   
 Dia,  $D_A = 300 \text{ mm}$   
 Dia,  $D_B = 150 \text{ mm}$   
 Flowrate,  $Q = 0.04 \text{ m}^3/\text{s}$   
 $Q = V_A A_A$   
 $\Rightarrow 0.04 \text{ m}^3/\text{s} = V_A \left[ \frac{1}{4} \pi \left( \frac{300}{1000} \right)^2 \right] \text{ m}^2$   
 $\Rightarrow \boxed{V_A = 0.5661 \text{ m/s}}$

Manometer equation:

$$P_A + \rho_o g h_{ac} + \rho_w g h_{cd} - \rho_o g h_{db} = P_B$$

$$\Rightarrow \rho_o g a + \rho_w g h - \rho_o g (h+a) = P_B - P_A$$

$$\Rightarrow \rho_o g a + \rho_w g h - \rho_o g h - \rho_o g a = P_B - P_A$$

$$\Rightarrow h (\rho_w - \rho_o) g = P_B - P_A$$

$$\Rightarrow h = \frac{P_B - P_A}{(\rho_w - \rho_o) g}$$

$$\Rightarrow h = \frac{140.2 \text{ N/m}^2}{(1000 - 875) \text{ kg/m}^3 \times 9.81 \text{ m/s}^2} \quad [\text{Replace } (P_B - P_A) \text{ from eq (1)}]$$

$$\Rightarrow h = 0.1193 \text{ m}$$

$$\Rightarrow \boxed{h = 119.3 \text{ mm}} \quad (\text{Ans})$$

Here,  
 $h_{ac} = a$   
 $h_{cd} = h$   
 $h_{db} = h + a$

Q4.



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Q5.

Solution:

Assumption: ① Water is incompressible.

The Reynolds number,  $Re = \frac{DV}{\nu}$   
 $= \frac{(50 \times 10^{-3} \text{ m})V}{1 \times 10^{-6} \text{ m}^2/\text{s}}$   
 $= (5 \times 10^7)V$

From Appendix A, at 20°C

$\rho = 998.3 \text{ kg/m}^3$   
 $\nu = 1 \times 10^{-6} \text{ m}^2/\text{s}$

Length of pipe,  $L = 50 \text{ m}$

Dia,  $D = 50 \text{ mm}$

Major head loss from A to B:

$h_L = f \frac{L}{D} \cdot \frac{V^2}{2g}$   
 $\Rightarrow h_L = f \left( \frac{50 \text{ m}}{0.05 \text{ m}} \right) \frac{V^2}{2(9.81 \text{ m/s}^2)}$   
 $\Rightarrow h_L = 50.968 f V^2$

Minor head loss:

1 Fully opened globe valve,  $K_L = 10$

4 90° Elbows,  $K_L = 0.9$

1 Flush entrance,  $K_L = 0.5$

$\Sigma K_L = K_{L, \text{globe valve}} + 4 K_{L, \text{elbows}} + K_{L, \text{flush entrance}}$   
 $= 10 + 4 \times 0.9 + 0.5$   
 $= 14.1$

For energy eq<sup>n</sup>:

$P_B = 0$

$P_A = 0$  (open tank)

$V_A = 0$  (large tank)

$Z_A = 5 \text{ m}$

$Z_B = 1 \text{ m}$

$h_{\text{pump}} = 0$

$h_{\text{turbine}} = 0$

$V_B = V$

$(h_L)_{\text{minor}} = \Sigma K_L \frac{V^2}{2g} = 14.1 \times \frac{V^2}{2(9.81 \text{ m/s}^2)} = 0.7187 V^2$

Applying Energy equation:

$\frac{P_A}{\rho} + \frac{V_A^2}{2g} + Z_A + h_{\text{pump}} = \frac{P_B}{\rho} + \frac{V_B^2}{2g} + Z_B + h_{\text{turbine}} + h_L + (h_L)_{\text{minor}}$

$\Rightarrow 0 + 0 + 5 \text{ m} + 0 = 0 + \frac{V^2}{2g} + 1 \text{ m} + 0 + h_L + (h_L)_{\text{minor}}$

$\Rightarrow \frac{V^2}{2 \times (9.81 \text{ m/s}^2)} + h_L + (h_L)_{\text{minor}} = 4 \text{ m}$

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$$\Rightarrow 0.05097V^2 + 50.968fV^2 + 0.7187V^2 = 4$$

$$\Rightarrow 0.7697V^2 + 50.968fV^2 = 4$$

$$\Rightarrow V = \frac{2}{\sqrt{50.968f + 0.7697}}$$

For galvanized iron:

$$E = 0.15 \text{ mm}$$

$$D = 50 \text{ mm}$$

$$\therefore \frac{E}{D} = \frac{0.15 \text{ mm}}{50 \text{ mm}} = 0.003$$

Iteration	Assumed $f$	$V = \frac{2 \text{ m/s}}{\sqrt{50.968f + 0.7697}}$	$Re = (5 \times 10^4) V$	$f$ (Moody diagram)
1	0.026	1.382	$6.91 \times 10^4$	0.278
2	0.0278	1.353	$6.76 \times 10^4$	0.28
3	0.0280	<span style="border: 1px solid black; padding: 2px;">1.349</span>	$6.75 \times 10^4$	<span style="border: 1px solid black; padding: 2px;">0.28</span>

For 3rd iteration, the assumed  $f'$  is the same as the  $f$  from Moody diagram. Thus,  $V = 1.349 \text{ m/s}$

$$Q = VA = (1.349 \text{ m/s}) \times \frac{\pi}{4} \left(\frac{50}{1000}\right)^2 \text{ m}^2$$

$$\Rightarrow \span style="border: 1px solid black; padding: 2px;"> $Q = 0.00265 \text{ m}^3/\text{s}$$$

Ans.



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Q6a.

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Q6b.

We are to analyze this problem three ways: with the control volume technique, with the differential technique, and with dimensional analysis, and we are to compare the results.

(a) An exact analysis of this flow was performed in Problem 9-100. We refer to the solution of that problem and do not show the details here. The average velocity through the pipe was found to be

$$V = \frac{R^2}{8\mu} \rho g \sin \alpha$$

But  $R = D/2$ , and from the figure provided in the problem statement we see that  $\sin \alpha = \Delta z/L$ . Thus, our result is

*V from differential analysis:*

$$V = \frac{\rho g D^2 \Delta z}{32 \mu L} \quad (4)$$

(b) we perform a dimensional analysis. There are 7 parameters in the problem:  $V$  as a function of  $\rho$ ,  $g$ ,  $D$ ,  $\Delta z$ ,  $\mu$ , and  $L$ . There are three primary dimensions represented in the problem, namely m, L, and t. Thus we expect  $7-3 = 4$   $\Pi$ s. We choose three repeating variables,  $\rho$ ,  $g$ , and  $D$ . The  $\Pi$ s are

*Dimensionless parameters:*  $\Pi_1 = \frac{V}{\sqrt{gD}} \quad \Pi_2 = \frac{\rho D \sqrt{gD}}{\mu} \quad \Pi_3 = \frac{\Delta z}{D} \quad \Pi_4 = \frac{L}{D}$

The first  $\Pi$  is a Froude number and the second  $\Pi$  is a Reynolds number. The dimensionless relationship is

*Result of dimensional analysis:*

$$\frac{V}{\sqrt{gD}} = f \left( \frac{\rho D \sqrt{gD}}{\mu}, \frac{\Delta z}{D}, \frac{L}{D} \right) \quad (5)$$